



LED FLEX - 05.BN4

COMMISSION INSTRUCTIONS

WECO

VERSION IC.BN4.22T.EN



TOOLS REQUIRED



Hand Snips

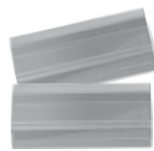


Heat Gun

ACCESSORIES



End Cable



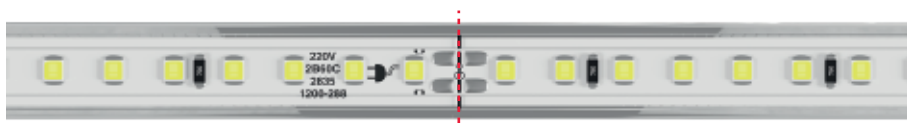
Shrink Tube



End Cap

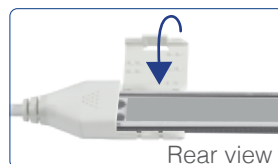
COMMISSION INSTRUCTIONS

1. Cut the required length of LED Flex carefully on the marked cutting point between the two sets of solder points. Apply constant and steady pressure to achieve a clean cut.



DO NOT cut the LED chips or solder points as this will cause the LED Flex to malfunction.

2. Insert the shrink tube loosely over the LED Flex (DO NOT heat yet). Open the clip on the end cable, insert the metal tongues onto the solder points as shown and close the clip firmly. A cable tie may be necessary if there is a loose or unsound connection.



Make sure the plus (+) and minus (-) signs on the solder points and those on the back of the clip match one another. Inserting incorrectly will result in a malfunction.

- 3.** Power on the LED Flex to check whether it lights up.
If it does, go on to step 4; if not, go back and repeat step 2.
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- 4.** Power off and slide the shrink tube over the connector.



- 5.** Heat the shrink tube with a heat gun (to achieve IP65 protection).



- 6.** Put the end cap on the end of the LED Flex. Put the shrink tube over the end cap and LED Flex, and then use the heat gun to fix both into position.



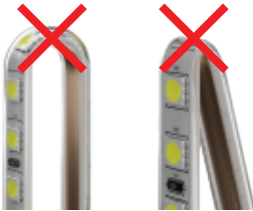
- 7.** Lay the heated sections on a flat clean surface to cool down. DO NOT bend the LED Flex while still warm. Power up the LED Flex for a final check before rolling and packaging.



WARNING INSTRUCTIONS



**DO NOT POWER ON THE
LED FLEX WHEN COILED**



**DO NOT SHARPLY BEND
THE LED FLEX**



**DO NOT DROP THE LED FLEX DOWN THE
SHAFT WHEN HOLDING ONLY THE CABLE**

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